Free-Space Optical Link with Low Alignment Sensitivity using the 1553 Protocol

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1. Project Goals

Data transfer on-board a spacecraft is typically done using wiring harnesses (where the wires may be copper for electrical signals or fiber optic for optical signals) using a serial protocol such as 1553 or 1773. This approach has several limitations. The wiring harnesses themselves are undesirable because of their mass and large moment of inertia. Also having an astronaut repair or add new connections once the spacecraft has been launched is quite difficult. The nature of the serial bus is also limiting because only one instrument can talk at a time limiting the aggregate data rate of the network.

The object of the Cat's Eye Modulating Retro-reflector program is to develop the components for a new type of spacecraft data network that utilizes free space optical data transfer. This free space optical network will allow the elimination of long wiring harnesses, enable point-to-point data connections, allow new data nodes to be added to a spacecraft after launch with relative ease, be immune to RF interference and allow data networks to easily extend outside of the spacecraft or to parts of distributed spacecrafts. In addition the network will not have the very accurate alignment tolerances between nodes that is generally required by free space optics.

2. Background

2.1 Optical data transfer

Optical data communications using fiber optic connections is rapidly becoming the standard method of data transfer, particularly when high bandwidth or RF interference issues are important. Free space optical data transfer is also commonly used for short range, relatively low data rate links between portable or handheld computers (IRDA) or, even more commonly, in a variety of remote controls for consumer devices such as televisions or cameras. These broad-beam free space interconnects generally link a single transmitter device to a single receiver device. In fact such an interconnect can in principle allow a device to communicate with several receiver nodes at once but not in a point-to-point fashion. As shown below in Figure 1, in such a link the transmitter sends the same signal to all nodes.

Broad beam free space interconnects generally have moderate data rates (less than 10 Mbps) because they use low power emitters such as LEDs and because they spread their light over such a large area that there are insufficient received photons to support a high-speed link. Nonetheless such links are attractive because they have low sensitivity to alignment. Indeed the simplest replacement for a 1553 bus on a spacecraft would be a set of broad beam free space links.

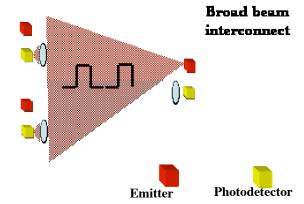


Figure 1 A broad beam free space optical interconnect

There are other applications in which high single channel data rate, point-to-point links are desired. These include data transfer between boards or even chips in a computer or from high data rate imaging sensors. For these applications another free space optical approach has been investigated intensively over the past decade¹. This approach uses combinations of emitters, modulators and detectors arranged in planar arrays combined with micro-optics. As shown below in Figure 2 in such a system, a transmitter in one plane is tightly imaged onto a receiver in a second plane. Two forms of transmitters are used. In one case a single laser is split into multiple beams each of which is modulated by a pixel in a modulator array. Alternatively the transmitter may be a small laser such as a VCSEL, which is directly modulated. These systems have the advantage of very high single channel data rates (hundreds of Mbps) because they are very efficient in their use of light. They are also true point-to-point systems with no cross talk between nodes. The net result is a potential of extremely high aggregate date rates exceeding terabits per second. The downside of this approach is extremely precise positional and angular alignment requirements of about 100 microns and 100 microradians (for a 1 meter long link) respectively. Such requirements are difficult to manufacture and maintain in equipment destined for use in the controlled environment of a terrestrial computer room and may be impossible to meet for spacecraft systems that must survive launch and work without maintenance for years².

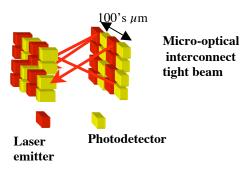


Figure 2: A micro-optical free space interconnect

2.2 Modulating retro-reflectors

An alternative to the broad-beam or micro-optical free space optical interconnects is a new approach based on cat's eye modulating retro-reflectors (CEMRR). A modulating retro-reflector combines a passive optical retro-reflector with an active electro-optic shutter. Because retro-reflection is alignment insensitive, these kinds of links can combine some of the features of broad-beam and micro-optic links.

2.3 Multiple Quantum Well Modulators

Since 1998 the Naval Research Laboratory has investigated modulating retro-reflectors based on semiconductor multiple quantum well (MQW) based electro-optic modulators[3]. These types of shutter have the advantage of having very high intrinsic switching times (greater than 10 GHz), and in practice are limited in their modulation rate only by RC time. As shown in Figure 3 a multiple quantum well modulator is a PIN diode with multiple layers of thin layers of alternating semiconductor alloys in the intrinsic region. These layers consist of a lower band-gap material, the well, and a higher bandgap material the barrier.

Because the semiconductor layers are very thin the conduction and valence bands becomes quantized and the exciton absorption feature at the band-edge becomes narrower in linewidth and enhanced in absorption. The center wavelength of the exciton is determined by the composition of the well material as well as the width of the well. When a reverse bias is applied across the MQW the electric field changes the quantum well potential, shifting the exciton feature to the red and reducing the magnitude of the absorption. Thus, as shown in Fig. 4 a varying voltage on the

quantum well is converted into a varying optical absorption over about a 10 nm bandwidth

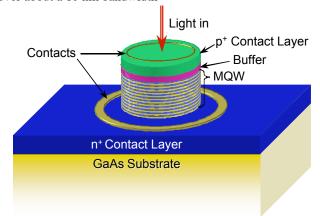
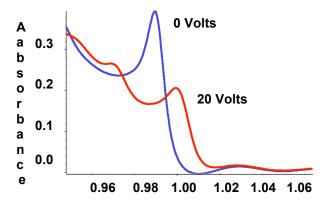


Figure 3. The layer structure of an MQW modulator



Wavelength (micrometers)

Figure 4. The band-edge optical absorption of an MQW for 0 and 20 V reverse bias $\,$

This sort of modulator is attractive for modulating retroreflector applications because it can have a large area and its modulation characteristics are essentially free of angular dependence. Using InGaAs/AlGaAs MQW structures grown on GaAs substrates operating wavelengths between 0.8-1.06 μ m can be accessed [4]. Using InGaAs/InAlAs MQW structures grown on InP the wavelength region around 1.55 μ m can be accessed.

2.4 Cat's eye modulating retro-reflectors

In almost all applications of modulating retro-reflectors considered to date the platform carrying the MRR is asymmetric with the platform carrying the interrogator. Generally the interrogator platform can handle more weight and has more available power, so it can carry a pointed laser interrogator. The situation for on-board data transfer is quite different since each data node is a peer of the other nodes.

None of the nodes can use active pointing to maintain a link in the presence of environmental perturbations. The challenge then is to make use of the retro-reflection characteristics of an MRR to relieve pointing requirements on *both* ends of the link. We can do this by combining the MRR concept with the broad beam free space interconnect described earlier. Such a system allows point-to-point interconnects because no information is carried on the broad angle beam, only on the narrow divergence retro-reflected beams; thus there is no cross-talk.

To implement such a system we examined the use of a different form of MRR using a cat's eye retro-reflector. There is no one form for a cat's eye retro-reflector, but they generally combine lenses and mirrors and incorporate an optical focus. A spherical cat's eye is shown below in Figure 5.

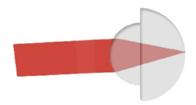


Figure 5: A spherical cat's eye retro-reflector.

We can use the fact that a cat's eye retro-reflector has an optical focus whose position varies based on the incidence angle of light upon the cat's eye to channelize the return from multiple nodes and allow point to point links. We have designed an alternative form of cat's eye retro-reflector that uses a telecentric lens pair, a flat mirror and a MQW modulator/receiver array inserted into the optical system in front of the mirror. This cat's eye modulating retro-reflector (CEMRR) node also has an emitter, a fiber coupled laser diode reflected from a dot coupler placed in front of the cat's eye aperture. A diagram of a CEMRR node is shown below in Figure 6.

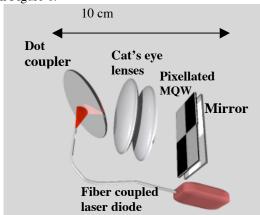


Figure 6: A cat's eye modulating retro-reflector transmitter/receiver node

A set of CEMRR nodes can exchange data in a point-to-point fashion by interrogating each other with broad cw laser beams and receiving narrow divergence retro-reflected signal containing data streams. Below, in Figure 7, a typical set of CEMRR nodes is shown. The node on the right will act as an interrogator, while the nodes on the left will act as transmitters.



Figure 7: A set of cat's eye modulating retro-reflector nodes

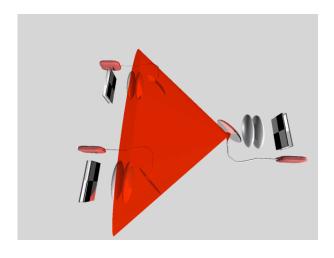


Figure 8: A cat's eye interrogator node paints two cat's eye transmitter nodes

In operation, as shown in Figure 8, the interrogator node emits a broad cw laser beam that paints both of the transmitter nodes. This beam carries no information so the fact that it intercepts two nodes causes no cross talk. Its broad angular divergence and large footprint ensures that the interrogation beam has little positional or angular sensitivity. As shown in Figure 9, the portion of the interrogation beam that intercepts each interrogator node is focused by the lenses

and passes through a pixel in the MQW array. The particular pixel that the light passes through depends on the relative spatial positions of the interrogator and transmitter. In a properly designed CEMRR system each pair of nodes will have a unique pixel associated with it. This is what allows point-to-point links.

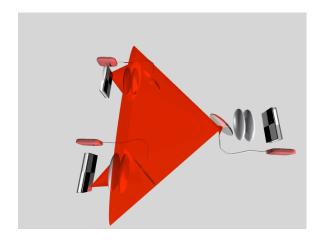


Figure 9: The beam path upon interrogation in the transmitter nodes of a CEMRR system

The light passes through the transmitter node MQW pixel twice (once on entering and once on reflection). This pixel has a modulated voltage placed upon it. This modulates the cw light with the signal, which the transmitter node wishes to send back to the interrogator. As shown in Figure 10 this light then retro-reflects in a narrow divergence beam back to the interrogator.

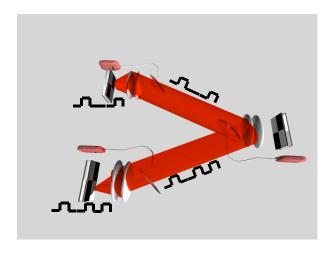


Figure 10: The transmitter nodes retro-reflect their data back to the interrogator node.

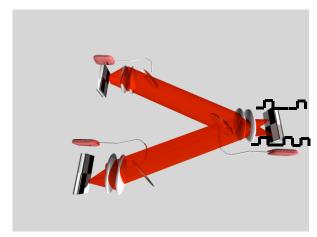


Figure 11: The retro-reflected signals are detected by the interrogator.

Finally the retro-reflected beams intercept the lenses of the interrogator node where they focus onto the interrogator's MQW array, again onto a particular pixel determined by the relative positions of the interrogator node and the transmitter node. In this case however, we bias the MQW with a constant voltage and detect the photocurrent produced by the retro-reflected beam. Because an MQW is a PIN diode it can act as a photodetector. As shown in Figure 11 the retro-reflected signals from each transmitter focus onto different interrogator MQW pixel.

A system of CEMRRs has a variety of sensitivities to angular or positional misalignment. If the interrogator position shifts the broad interrogating beam will shift with it, but as long as the interrogator shift is less than the footprint of the interrogating beam the link will be maintained. Similarly if the position of either of the transmitters shifts by less than the interrogating footprint the link will be maintained. If the angle of the interrogator shifts the position of the interrogating beam will shift, but if this angular shift is smaller than the angular width of the interrogating beam then the transmitter nodes will still be painted with the interrogating beam. If the angle of a transmitter node shifts it will have no effect on the link, because of the retro-reflection, for shifts within the field of view of the cat's eye retro-reflector (typically about 30 degrees).

A more subtle alignment sensitivity occurs upon retroreflection if the positions of any of the nodes shift. For shifts smaller than the interrogator footprint retro-reflection will still occur but the focal positions on the MQW arrays in both the interrogator and the transmitters will shift. Because of the demagnification of the cat's eye lenses the focal plane shift is much smaller than the physical shift of the nodes. This shift can be handled in two possible ways. First, if the pixels are sufficiently large then these positional shifts will not move the focal spots off the proper pixel. For a typical system, a 1mm pixel would allow for 5 cm node shift. An alternative approach is to overfill the MQW array with more pixels than nodes. Then if a shift occurs pixels can be reassigned to different node pairs. An advantage of the second approach is the possibility of adding more nodes later on. This opens up the possibility of networks that can automatically add new physical point-to-point connections as new nodes are added. The net result of the CEMRR system is one which combines some of the features of both broad beam and micro-optical free space interconnects. The system has the low alignment sensitivity of the broad beam system but has the point-topoint connectivity of the micro-optical system. It is less

efficient in its handling of light than the micro-optical system but more efficient than the broad beam system (because all the nodes that fall within the footprint of the interrogator beam have their own data channel)

3. A 1553 Cat's Eve Data Link

To demonstrate the utility of a cat's eye modulating retroreflector we have been developing a free space optical 1553 bus using CEMRR nodes. The 1553 protocol is not optimal for using CEMRRs but it is ubiquitous on spacecraft and so is a good first step towards more flexible architectures.

A cat's eye modulating retro-reflector system requires an integrated set of optical, electronic and photonic components. The optical system must retro-reflect light (though diffraction limited beam quality and accuracy is not needed for shortrange links). It must also allow for the insertion of an MQW modulator/receiver array into the optical chain. The MQW device must balance the requirements of optical modulation with photoresponse. It must also be robust enough to survive launch and operate in a spacecraft environment. The interface to the 1553 bus presents a set of challenges. The 1553 signal must be converted to the appropriate driving voltage for the MQW when the MQW is used as a modulator. When the MQW is used as a receiver a DC bias must be put on the device and the photocurrent must be amplified up to the point where it can be reinserted into the electrical 1553 bus. The logic and components must encompass these needs as well as at least simulate a peer-to-peer bus. In the subsections below we will describe our progress to date on these goals.

3.1. Optical Design

Unlike a typical cat's eye retro-reflector the optics in the CEMRR nodes must accommodate a planar MQW array. We approached this problem by using a 1 cm diameter telecentric lens with a planar, reflective MQW array in the focal plane. This arrangement retro-reflects light over a 30-degree field of view with a retro-reflected beam divergence of 1 milliradian (approximately 4 times the diffraction limit). The focal spot at the modulator plane is 140 microns in diameter.

In addition to the cat's eye optic the CEMRR node must incorporate a laser to emit the broad interrogation beam. It is not necessary for each node to have its own laser. The light from a single laser diode can be divided and distributed using optical fiber to a number of closely spaced nodes acting as a sort of optical power supply. Because the interrogation beam will be precisely retro-reflected the interrogation beam should be centered on the cat's eye optic. We achieved this by using a laser diode coupled to a single mode fiber. The fiber was coupled to a lens, which was adjusted to diverge the beam to a diameter of 15 cm at a distance of 3 meters from the node. A glass window with a 1 mm diameter gold dot in its center was mounted directly in front of the cat's eye optic and the light from the laser diode was reflected off the dot and towards the other nodes. Because the fiber was quite close to the gold dot almost all of the light from the laser is coupled out into the interrogation beam. Upon retro-reflection the return beam is approximately 1.5 cm in diameter so that the 1mm dot obscures only a small part of the light entering the cat's eye lens. Figure 12 below shows the CEMRR node

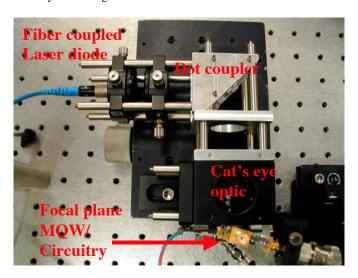


Figure 12: A cat's eye modulating retro-reflector node

3.2 MOW Modulator/Receiver

A multiple quantum well structure consists of multiple thin layers of semiconductor alloys. The alloy with the lower energy band-gap is called the well and the alloy with the higher energy-band-gap is called the barrier. The alloy composition and width of the well material determine the operating wavelength of the modulator.

The MQW devices for the CEMRR nodes must act as both optical modulators and photodetectors. This places some additional restrictions on the design of the MQW layers. In particular to maintain good photodetector responsivity the barriers must not be too thick, but if the barriers are too thin the optical modulation contrast will be low. We designed a MQW structures using a self-consistent transfer matrix code. The MQW was designed for operation at 980 nm and were grown via molecular beam epitaxy at NRL.

We chose 980 nm as the operating wavelength. 980 nm laser diodes are used to pump 1550 nm Erbium doped optical amplifiers used by the telecommunications industry. The use of 980 nm diode lasers allows us to leverage the high investment by industry in making these lasers powerful and reliable.

A photolithography mask was created and a set of 1mm MQW test structures was produced by metallization and wet chemical etching.

We evaluated the resulting device's DC photoresponse by placing the structure under a DC reverse bias illuminating it with a calibrated, tunable, laser diode and measuring the current. A dark current measurement was also taken. The subtraction of the two curves gives the DC photoresponse shown below in Figure 13.

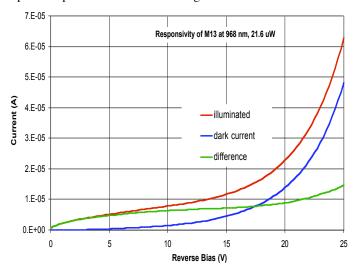


Figure 13: DC Photoresponse of 980 nm MQW structure

The responsivity, shown by the green curve, becomes relatively flat by about 8 V reverse bias at about 0.3 A/W. At biases above about 20 V the responsivity climbs again, perhaps due to avalanche gain.

The modulation contrast of the MQW was measured using a similar set-up to that used for measuring the photoresponse. In this case the light passing through the MQW was focused onto a silicon photodetector. A modulated bias was placed upon the structure and the resultant modulated optical signal was measured. The extinction ratio of the modulator was 0.6. Higher extinction ratios can be achieved with MQW modulators, but at the cost of photoresponse.

3.3 MOW Array

The geometry of the pixellated MQW array is determined by the optics of the cat's eye lens and the location of the other nodes in the system. The focal spot moves 1mm for a 2.5° change in incident angle upon the cat's eye. For a link length of 3 meters and a node separation of 10 cm the pixel separation must be 800 microns. A 2 x 2 pixel photolithography mask, shown below in Figure 14, was used to process the MQW into 4 pixel devices. The backside of the wafer was coated with gold to act as a reflector.

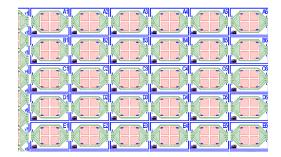


Figure 14: Cat's eye array photolithography mask

3.4 MQW Driver/Preamplifier Electronics

To operate as a transmit node in a1553 network driver electronics must take the incoming 1553 signal and convert it to produce the necessary modulation drive. When operating as a receiver the electronics must amplify the photocurrent sufficiently to feed back into the 1553 network. We achieved this by reverse biasing the MQW at a constant 8.5V when operating in receive mode and then coupling in a ±8.5V digital signal when in transmit mode. When operating as a receiver the photocurrent passes into a transimpedence amplifier (TIA) designed to boost the signal to approximately 30 mV.

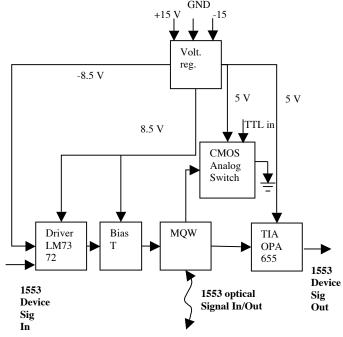


Figure 15: Block diagram for cat's eye focal plane electronics

In addition we found it necessary to include a CMOS analog connected to ground between the MQW and the preamplifier. This switch is operated by a TTL control line that closes the switch when in transmit mode. This is necessary because the very large currents (compared to the photocurrent) used to modulate the MQW saturate the preamplifier preventing it

from holding ground on the MQW side. The CMOS switch allows us to directly shunt to ground. A block diagram of the circuit is shown below in Figure 15. In operation we found that the device switches from transmit to receive mode in approximately 1.5 microseconds.

3.5 Cat's eye link budget

Using 2 CEMRR nodes we measured a 2-meter cat's eye link using a 10 cm spot size at the interrogated node and 6 mW of optical transmit power. The SNR of the received signal was 50, sufficient for a raw bit error rate of 10⁻⁹. The budget for this link is shown below

Source	8 dBm
Geometric loss	-20 dB
Transmitter cat's eye optical loss	-4 dB
MQW loss	-5 dB
MQW modulation contrast	-4 dB
Geometric loss (transmitter to interrogator)	-3 dB
Interrogator cat's eye optical loss	-2 dB

Total	-30 dBm
Receiver sensitivity	-30 dBm

3.5 1553 Logic and Interface

A 2-node 1553 bus was set up with a 3-meter free space link length. In this bus one CEMRR node acted as the master and the other as the remote terminal. Signals passes normally and the free space optical portion of the bus was transparent to the instruments hooked to it. The physical arrangement of the nodes is shown below in Figure 16 and a typical trace from the data stream in Figure 17.



Figure 16: Laboratory set-up for the free space 1553 bus.

In operation the CEMRR nodes could be moved several centimeters and twisted by several degrees without disturbing the link. Thus these sorts of free-space links should be quite robust against vibrations misalignment. They are also relatively easy to set-up since alignment tolerances are loose.

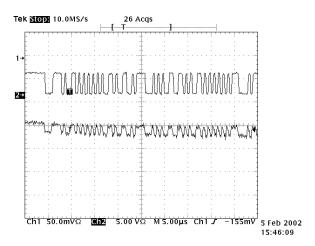


Figure 17: 1553 data trace transmitted over the free space optical bus

4 Conclusions

Free space optical data transmission offers many advantages for data networks on-board spacecraft. The CEMRR approach essentially trades efficient use of laser power for reduced alignment sensitivity. Since lasers diodes are excellent converters of electrical power into light (generally exceeding 50% efficiency) this is often a good bargain.

We implemented a 1553 bus using CEMRR nodes because this protocol is the most widely used onboard spacecraft. It is however a poor choice of protocol for making the most of what the cat's eye approach has to offer. This is because the CEMRR nodes are really a self-configuring point-to-point network rather than a serial network. For our current hardware each node is capable of simultaneously supporting a 1 Mbps link to every other node. Thus for example, a 10-node system could support an aggregate data rate of 100 Mbps. However, since the 1553 protocol is a serial one We are limited to a total aggregate data rate equal to our single channel rate of 1 Mbps. In the future we hope to explore more powerful protocols that will allow fuller exploitation of the technology.

It is also important to point out that the 1 Mbps single channel data rate of the current system is by no means the limit. The maximum modulation bandwidth of the MQW devices at the current 800-micron pixel size is approximately 50 MHz, and higher rates would be possible with smaller pixels. Faster links would of course require more optical power of higher detector sensitivity. Both are possible. The current 1 Mbps 3 meter link can be closed using 15 mW of laser light. But high reliability 300 mW 980 nm laser diodes are now available and more power can be expected in the future. In addition it maybe possible to improved the photoresponse of the MQW devices by exploiting internal avalanche gain or coherent processes.

By making full use of the technology and better protocols, single channel data rates of 100 Mbps and aggregate data rates of 1 Gbps seem possible.

Acknowledgements

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